

ABSTRACT OF THE DISCLOSURE

The present invention relates to a three-dimensional joint structure of a support frame for vehicles and a method for its manufacture. In this case, the joint structure comprises two hollow profiles (1, 2), of which the first hollow profile (1) has at least one planar side and is cut through around its circumference except for a web (1c) lying in this planar side and is bent around this web (1c). The second hollow profile (2) has at least two planar sides and these press against the ends (1a, 1b) of the first hollow profile (1) resulting from the cutting and bending. The two hollow profiles (1, 2) are integrally joined to one another at the edge regions (1d, 1e, 1f) of the ends (1a, 1b).

Figure 1 is intended for the abstract.